



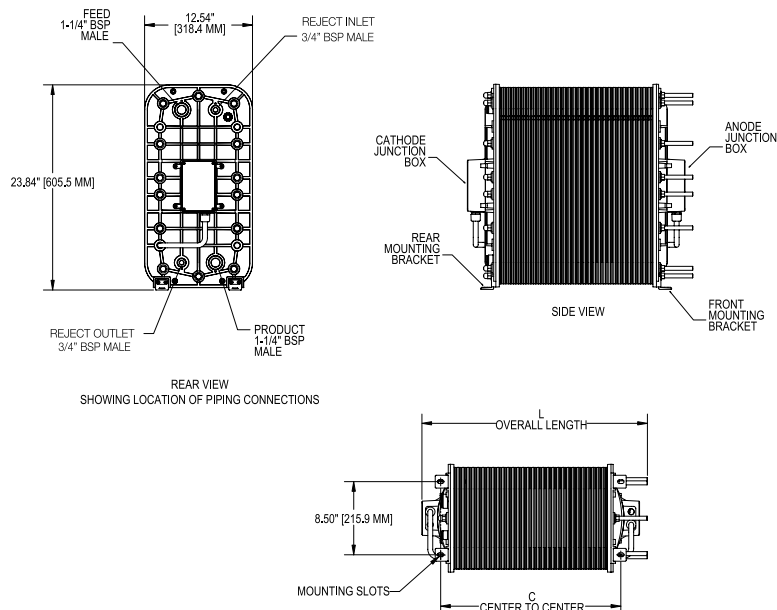
IONPURE® LX-X HIGH PURITY CONTINUOUS ELECTRODEIONIZATION (CEDI) MODULES

IONPURE LX-X — INDUSTRIAL CEDI MODULE

The Ionpure® LX-X industrial modules produce high purity water through electrodeionization for a wide range of industrial applications. LX-X modules consistently deliver maximum reliability and superior performance for power, HPI/CPI, general electronics, food and beverage and laboratory applications without regeneration downtime.

LX-X Series Features

- Generates mixed-bed quality deionized water without the use of chemicals
- Significantly lower operating costs, than conventional ion exchange
- No need for acid/caustic, neutralization system or exchangeable DI tanks
- Double O-ring seal guarantees leak-free operation
- Continuous production instead of batch, with consistent quality
- Superior electrical isolation
- Proprietary “all-filled” concentrating compartments eliminate recirculation pump and brine injection
- Continuous operation
- Wetted materials of construction comply with NSF 61 requirements



OPERATING ENVIRONMENT

Installation should be indoors with no direct sunlight and should have a maximum ambient temperature of 113°F (45°C).

QUALITY ASSURANCE STANDARDS

CE marked. Each module is factory tested to meet strict industry standards and is manufactured in an ISO 9001 and ISO 14000 quality and environmental management system.

Halal Certification. All Ionpure modules are manufactured in accordance with the Islamic Food and Nutrition Council of America standards (IFANCA), and will carry the Crescent M Halal logo.

Typical Module Performance

Operating Parameters

Recovery	90 - 95%
Maximum Feed Pressure	100 psi (7 bar)
Pressure Drop Range at Nominal Flow	20 - 30 psi (1.4 - 2.1 bar)
Maximum Feed Temperature	113°F (45°C)
DC Voltage	0 - 600
DC Amperage	0 - 6.0

Product Water Quality

Product Resistivity	Minimum Flow > 17 Megohm-cm** Nominal Flow > 15 Megohm-cm** Maximum Flow > 7 Megohm-cm**
Silica (SiO ₂) Removal	90 - 99%, depending on feed conditions

*Actual performance may be determined using the IP-Pro projection software available from Ionpure.

**Performance based on maximum Feed Water Conductivity Equivalent (40 µS/cm)

FLOW AND PHYSICAL SPECIFICATIONS

Model Number	Product Flow min. gpm (m ³ /hr)	Product Flow nominal gpm (m ³ /hr)	Product Flow max. gpm (m ³ /hr)	Shipping Weight lbs (kg)	Operating Weight lbs (kg)
IP-LXM04X	1.0 (0.22)	2.0 (0.44)	3.0 (0.67)	150 (68)	100 (45)
IP-LXM10X	2.5 (0.55)	5.0 (1.1)	7.5 (1.65)	200 (91)	150 (68)
IP-LXM18X	4.5 (1.1)	9.0 (2.0)	13.5 (3.1)	220 (100)	170 (77)
IP-LXM24X	6.3 (1.4)	12.5 (2.8)	18.8 (4.2)	250 (113)	200 (91)
IP-LXM30X	7.5 (1.65)	15.0 (3.3)	22.5 (5.11)	270 (123)	220 (100)
IP-LXM45X	11.3 (2.55)	22.5 (5.1)	33.8 (7.67)	320 (145)	270 (122.5)

Maximum Feed Water Specifications

Feed Water Conductivity Equivalent, including CO ₂ and Silica	< 40 µS/cm
Feed Water Source	RO permeate
Temperature	41 - 113°F (5 - 45°C)
Inlet Pressure	100 psi (7 bar)
Maximum Total Chlorine (as Cl ₂)	< 0.02 ppm
Iron (as Fe)	< 0.01 ppm
Manganese (as Mn)	< 0.01 ppm
Sulfide (S ²⁻)	< 0.01 ppm
pH	4 - 11
Total Hardness (as CaCO ₃)	< 1.0 ppm
Dissolved Organics (TOC as C)	< 0.5 ppm
Silica (SiO ₂)	< 1.0 ppm

Physical Specifications

Item Number	Dimensions	
	L +/- 0.25" (6.4 mm)	C +/- 0.13" (3.2 mm)
LXM04X	10.12" (257 mm)	5.78" (146.8 mm)
LXM10X	13.69" (347.7 mm)	9.28" (235.7 mm)
LXM18X	19.22" (488.2 mm)	13.93" (353.8 mm)
LXM24X	23.69" (601.7 mm)	17.43" (442.7 mm)
LXM30X	27.42" (696.5 mm)	20.92" (531.3 mm)
LXM45X	35.72" (907.3 mm)	29.44" (747.7 mm)



Ionpure is a trademark of Evoqua, its subsidiaries or affiliates, in some countries.

All information presented herein is believed reliable and in accordance with accepted engineering practices. Evoqua makes no warranties as to the completeness of this information. Users are responsible for evaluating individual product suitability for specific applications. Evoqua assumes no liability whatsoever for any special, indirect or consequential damages arising from the sale, resale or misuse of its products.